

## PANDUIT EMBOSSING SYSTEM QUICK START GUIDE

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		<b>WARNING</b> <b>TO REDUCE THE RISK OF INJURY, USER MUST READ INSTRUCTION MANUAL</b>
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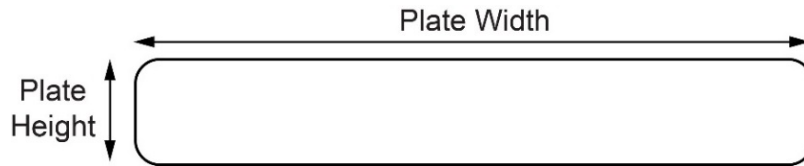
\*The Operation Manual, PA28981A01, is located in the “Documentation“ folder on the USB drive provided in the accessory bag. Page and figure numbers below reference the Operation Manual.

\*Easy-Mark Plus™ version 1.2 or higher, also located on the provided USB Drive, is required to operate the PES400 Embossing System.

### Quick Start Guide Checklist for Changing Plate Sizes and Embossing

- Unlock cover with cover key and open machine cover.
- Remove the top clamp by loosening both thumbscrews. see [Figure 1] on [Page 18].
- Remove the top weight(s) [Figure 1]. *(For 1.72 wide plates, complete Step 4.2.4 on [Page 18] first.)*
- Remove any remaining plates. *(For 1.72 wide plates, complete Step 4.2.4 on [Page 18] first.)*
- Loosen the right-hand side knob and slide the right-hand side wall to open the loader. [Figure 1 and Figure 5]
- Change the Plate Support Block if needed, Step 4.2.5 on [Page 19] to determine correct plate support block.
- Put correct top clamp on and tighten.
- Adjust the Gate Height [Page 23].
- Remove top clamp.
- Position Guide Rails [Page 26].
- Load the plates [Page 28] with Easy Feed Humps up.
- Put the top weight on [Figure 20].
- Put the top clamp back on and tighten.
- Align the ***back edge*** of Side Eject Guide Plate [Page 28].
- Close machine cover.
- Adjust the insert of the external hopper to corresponding slot or use corresponding insert [Figure 24] on [Page 30].
- Turn on PES400 [Page 31].
- Run Easy-Mark Plus [Page 31]. **\*\*\*Version 1.2 or higher required\*\*\***
- Emboss one plate [Page 34] to review if embossing force adjustment [Page 34] is needed.
- If any error happens, check the Error Codes on [Page 38] to debug the issue.

Plates	Plate Height (in)	Guide Rail Size Block (Figure 14)	Plate Width (in)	Plate Support Block and Top Clamp	Top Weight (Figure )	Hopper Divider Position and Inserts
MMP350W38-M, MMP350W38-M316, MT350W38-M316	.38	Narrow	3.5	Long	Narrow	.38
MMP172W38, MT172W38-M			1.72	Short	Short	Divider @ .75", using Insert .38 x 1.72
MMP350HW54-MAL, NCMP35W54T20-AL	.54	Medium	3.5	Long	Medium	.54
MMP350-M, MMP350-M316, MMP350H-M, MMP350H-M316, MMP350H-MAL, MT350-M	.75	Wide	3.5	Long	Wide	.75
MMP172-M, MT172-M,			1.72	Short	2 Short	Use Insert .75 x 1.72
MMP350W17-M, MT350W17-M, MT350W17-D-4HL	1.72	None 1/16" (1.6mm) clearance	3.5	Long	Extra-Wide	1.72
MMP337W53-MAL-4, MMP337W71-MAL-3	2.12		3.37	Long	Extra-Wide	Not Needed



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