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GO AND NOGO PIN GAUGE SIZES FOR CD-920 / CD-940 STYLE CRIMP DIES

CRIMP DIE PART NUMBER	DIE COLOR CODE	DIE INDEX NUMBER	GAUGING - MAX/MIN FOR RECESSED LETTER CRIMP DIES IN INCHES		GAUGING - MAX/MIN RAISED LETTER CRIMP DIES (CD-920) IN INCHES CD-920 NEW MANUFACTURER CRIMP DIES	
			(GO)	(NO-GO)	(GO)	(NO-GO)
CD-920-8	RED	P21	.197"	.223"	.154"	.204"
CD-920-6	BLUE	P24	.237"	.263"	.174"	.224"
CD-920-4	GREY	P29	.283"	.309"	.226"	.276"
CD-920-2	BROWN	P33	.335"	.361"	.286"	.336"
CD-920-1	GREEN	P37	.377"	.403"	.336"	.386"
CD-920-1/0	PINK	P42	.427"	.453"	.364"	.414"
CD-920-2/0	BLK/GLD	P45	.449"	.475"	.396"	.446"
CD-920-3/0	ORN/TAN	P50	.517"	.543"	.426"	.476"
CD-920-4/0	PUR/OLV	P54	.567"	.593"	.506"	.556"
CD-920-250	YEL/RBY	P62	.617"	.643"	.564"	.614"
CD-920-300	WHITE	P66	.697"	.723"	.638"	.688"
CD-920-350	RED	P71	.737"	.763"	.682"	.732"
CD-920-400	BLUE	P76	.797"	.823"	.750"	.800"
CD-920-500	BROWN	P87	.903"	.929"	.844"	.894"
CD-920-500A*	PINK	P99	.819"	.845"	.746"	.796"
CD-920-600	GREEN	P94	.967"	.993"	.906"	.956"
CD-920-750*	BLACK	P106	.867"	.893"	.820"	.870"
CD-940-750*	BLACK	P106	.835"	.896"	-	-
CD-940-1000*	WHITE	P125	.978"	1.039"	-	-
CD-920H-6	ORANGE	PH6	.405"	.430"	-	-
CD-920H-2	BROWN	PH2	.572"	.566"	-	-

* THESE DIES DO NOT BOTTOM WHEN IN THE TOOL. SEE DRAWING TP27416AB FOR FULL DIE INSPECTION INSTRUCTIONS.

REV	DATE	BY	CHK	APR	DESCRIPTION	ECN
06	4-25-23	JHNU	JHNU	MRWA	VOIDED DRAWING - REPLACED BY 03249NBF-DC, TP27416B01	130488
05	12/22	JHNU	JHNU	MRWA	REVISED DRAWING TYPE: CUSTOMER WAS CONTROL	127360
04	11/22	JHNU	JHNU	JADE	REVISED NOTES DRAWING MOVED FROM TD27416B01	127162
03	10/19	JHNU	BJPU	RGB	ADDED CD-920H-6, CD-920H-2	
02	01/14	RWK	BJPU	ABJ	CONVERTED DRAWING FROM SOLIDWORKS TO NX CAD; UPDATED TITLE BLOCK TO THE LATEST STD; ADDED CD-940-750 & CD-940-100 DIES. ADDED NOTE B REM'D CD-920 DIES, BG, C, D3, O, & CD-920-C	4709 (10J002BE-JC)
01	3/2012	JHNU	RGB	RGB	ADDED NOTE 6. ADDED DIE INDEX NUMBER FOR CD-920-500A, CD-920-750, CD-920-BG, CD-920-C	10J002BE-JC
00	5/2001	JHNU	RGB	RGB	RELEASED TO PRODUCTION	10J002BE-JC

TITLE		INSTRUCTIONS, GAGING CD-920 / CD-940 DIE FMY'S	
ITEM REVISION NAME		CUSTOMER DRAWING	
DATASET FILE NAME		PANDUIT	
UNLESS OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES ARE: IN [mm]		MATERIAL:	
.x ± .1 [2.54] .xxx ± .005 [.127]		NONE	
.xx ± .01 [.25] ANGLES ± 5 °		DRAWING NUMBER:	
THIRD ANGLE PROJECTION		10J002BE - JC	
DRAWN BY	DATE	CHK	SCALE
JHNU	5/11	RGB	NONE
SHT 1 OF 1			B

